

# **Production of EPAL Box-Pallet**

The production of EPAL box pallets is allowed only with a valid EPAL licence.

The following working materials and documents are mandatory on the inspection day:

- proof of at least one valid Welder's qualification according to DIN EN ISO 9606-1 (formerly EN 287-1)
- Machines and production equipments
- welding machine
- welding equipment
- a riveting machine
- Requirements for the painting of Box Pallets (dipping or spraying process))
- a paint thickness measuring device (0 to 100 μm)
- material conform to measurements
- Workshop material certificate according to EN 10204-2.2
- a torque gauge (0 to 50 Nm) with locks
- one copy each of the UIC 435-3
- 40 EPAL Box-Pallets produced by yourself as a test sample



European Pallet Association e.V. Wahlerstraße 28 • 40472 Düsseldorf info@epal-pallets.org • www.epal.eu Presidents: Dirk Hoferer, Jarek Maciążek (Chairmen of the Board) District Court Düsseldorf - VR 11386 • VAT no: DE 813 736 477 Bank: VR Bank eG IBAN: DE05 3056 0548 0415 2020 16 SWIFT-BIC: GENODED1NLD



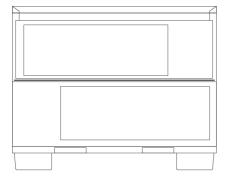
### **EPAL Box Pallet**



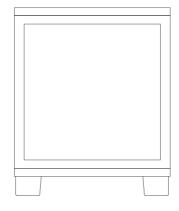
### **EPAL Box Pallet (identification plate)**



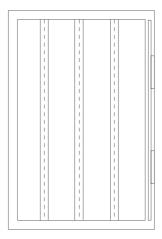
## Length view 1.200 mm



### Width view 800 mm



#### Front view



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