



Repair of EPAL Euro pallets

The repair of EPAL Euro pallets is only permitted with a valid EPAL licence.

On the day of the evaluation visit, you must have the following work materials and documents:

- at least one equipped workstation
 - various tools (saws, etc.)
 - dimensionally accurate repair materials
 - a copy of the EPAL Technical Regulations
 - a pneumatic nail gun for **EPAL-approved** 90 mm nails
 - a pneumatic nail gun for **EPAL-approved** 40 mm nails
 - a wood moisture meter
 - 40 EPAL Euro pallets repaired by you as test samples
 - a 150 mm-long digital caliper
- Or alternatively:
- a calibrated measuring gauge (min. to max.) for the board thickness
 - a calibrated measuring gauge (min. to max.) for the board width
- Order confirmation for repair marking nails from a supplier approved by EPAL International.

ATTENTION:

Repair marking nails may take several weeks to deliver. We recommend that you order repair marking nails immediately after applying for your licence.

Repairing EPAL Euro pallets without repair marking nails is not permitted.

The EPAL repair licence will be granted upon confirmation that you have received the repair marking nails.

