



Are you ready for a site visit?

(Production questionnaire)

Please check whether all conditions for a successful first ascent are fulfilled and send the completed and signed form to

info@epal-pallets.org

European Pallet Association e.V.

Wahlerstr. 28

D-40472 Düsseldorf

Fax: +49 211 / 98 480 48 – 48

Tel: +49 211 / 98 480 48 – 0

On the day of the evaluation visit, you must have the following work materials and documents:

- an equipped production facility yes no
- a site plan of the business operation yes no
- a copy of your ISPM 15 registration document yes no
- various tools (saws, etc.) yes no
- various machines, if not integrated into a production line yes no
- cutting machines for boards (alternatively: buy in boards) yes no
- cutting machines for blocks (alternatively: buy in blocks) yes no
- planing machine (not strictly necessary) yes no
- nailing machine for legs yes no
- nailing machine for top deck sub-assemblies of pallets yes no
- chamfering equipment for bottom boards yes no
- branding device with branding plates / EPAL-approved inkjet yes no
- printing system for marking pallets yes no
- equipment for chamfering pallet corners yes no

Manual production is possible as an alternative to machine production. Then the following are compulsory:

- dimensionally accurate templates for leg production yes no
- dimensionally accurate templates for top deck sub assembly production yes no
- a dimensionally accurate template for assembly yes no
- dimensionally accurate templates for nail positioning yes no
- nailing guns for the respective EPAL-approved nails yes no



The following apply to both production types:

- dimensionally accurate materials yes no
- approved nails in accordance with the Directory of EPAL-approved manufacturers of nails yes no
- a copy of the EPAL Technical Regulations yes no
- a wood moisture meter yes no
- 100 units of EPAL Euro pallets newly produced by you (using the production type applied for) as test models yes no
- a 1,500 mm-long digital workshop calliper yes no
- a 300 mm-long digital calliper yes no

Or alternatively:

- a calibrated measuring gauge (min. to max.) for the board thickness yes no
- a calibrated measuring gauge (min. to max.) for the board width yes no
- a calibrated measuring gauge (min. to max.) for the total length and total width yes no
- a calibrated measuring gauge (min. to max.) for the distances between the intermediate deck boards yes no
- a calibrated measuring gauge (min. to max.) for the inner dimensions (including central bottom leg) yes no
- a calibrated measuring gauge (min. to max.) for the entry height yes no
- a staple gun (not compulsory, but useful); if you don't have a staple gun, EPAL will invoice you the additional time spent by the inspection company yes no

Could you answer all questions with "YES"?

Now please let us know whom to contact in your company to arrange for an appointment regarding the site visit.

Please let us know which calendar week you prefer: _____

Our inspection company will try to take this date into account. Please note, that the above mentioned points must be fulfilled / available at that time.

Company : _____

Contact person : _____

Street : _____

Postcode / Place : _____

Phone : _____

e-mail : _____

Date: _____

signature: _____

(Name in block letters)



THE PALLET SYSTEM.

