

## Repair of EPAL Box pallets

The repair of EPAL Box pallets is only permitted with a valid EPAL licence.

On the day of the evaluation visit, you must have the following work materials and documents:

- proof of at least one valid welder examination in accordance with DIN EN ISO 9606-1 (formerly EN 287-1)
- welding equipment
- welding devices
- a riveting machine
- equipment for straightening box pallets
- equipment for painting box pallets (dipping or spray process)
- a paint thickness measuring instrument
- dimensionally accurate repair materials
- a torque spanner
- a copy of the UIC 435-3 and UIC 435-4 leaflets
- 20 EPAL Box pallets repaired by you as test samples



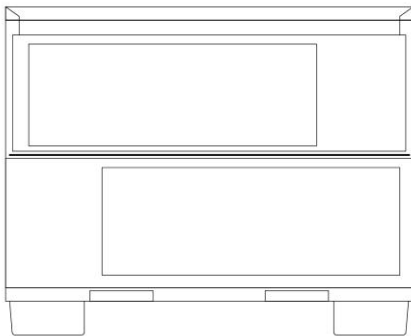
**EPAL Box pallet**



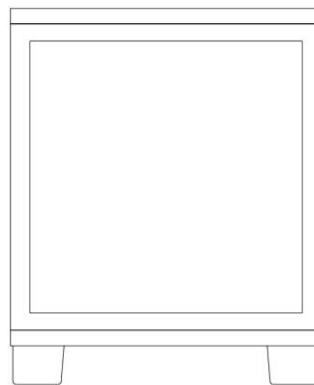
**EPAL Box pallet (inscription plate)**



**Length view 1,200 mm side**



**Width view 800 mm side**



**Top view**

