

„Guide“: Approval of manufacturers for EPAL chemical pallets for current EPAL licensees

The following conditions are valid for EPAL-licensees who already are producing EPAL pallets and want to produce CP-pallets at the same location:

You submit an application by using the commitment form and send it to info@epal-pallets.org.

We inform our international inspection company and during the next regular inspection following points will be proved:

- organised production site
- various tools (saws etc.)
- various machinery, if not integrated in an assembly line:
- cross cutting machine for boards (alternatively: purchase cut size)
- cross cutting machine for blocks (alternatively: purchase of composition blocks)
- cross cutting machine for assembling
- planer (not mandatory)
- nail machine for assembly
- nail machine for decks
- chamfer equipment for bottom deck boards
- branding facility with branding plates
- corner cutter

ATTENTION:

As an alternative to automated production, it is also possible to use manual production. Therefore you need to comply the following points:

- Accurate construction templates for the production of runners
- Accurate construction templates for pallet deck
- Accurate construction template for assembly
- Accurate templates for the nail pattern Nail equipment

The following points apply basically for both types of production:

- a. gauged material
- b. nails approved to EPAL approval list
- c. one copy of the *Technical Regulations* of EPAL chemical pallets respectively
- d. calibrated gauge (min. - max.) for thickness of boards
- e. calibrated gauge (min. - max.) for width of boards
- f. calibrated gauge (min. – max.) for total length and total width
- g. calibrated gauge (min. – max.) for inner dimensions (inner deck boards)
- h. calibrated gauge (min. – max.) for inner dimensions (among others centre bottom runner)
- i. calibrated gauge (min. – max.) for height of entry
- j. stapler (not mandatory, but advisable)

ATTENTION. If there isn't any stapler available Bureau Veritas will charge extra for the supervision of stapling!

- k. wood moisture probe
- l. 100 newly produced EPAL CP pallets as construction samples

Our **international inspection company** sends the inspection report to us.

If the inspection is positive, we will send you the mark licensing agreement with your registration number in duplicate.

You sign both copies and send them back to us.

We will send you one countersigned copy as well as your certificate of approval back.

You may commence the production of EPAL chemical pallets immediately upon receipt of the EPAL certificate.

You are obligated to report the quantity of produced EPAL chemical pallets to EPAL.

EPAL calculates the license fees with **0,06 Euro per pallet** on the basis of the reported figures.

The license fees (only if an EPAL Euro pallet lot is checked at the same time) **per inspection** are **75,00 Euro** excluding VAT.

European Pallet Association e.V.

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